

**Parts List**

Index	Description		Qty.
1	Frame Bracket, Left	34-341409-000	1
2	Frame Bracket, Right	34-341410-000	1

**Tools Needed**

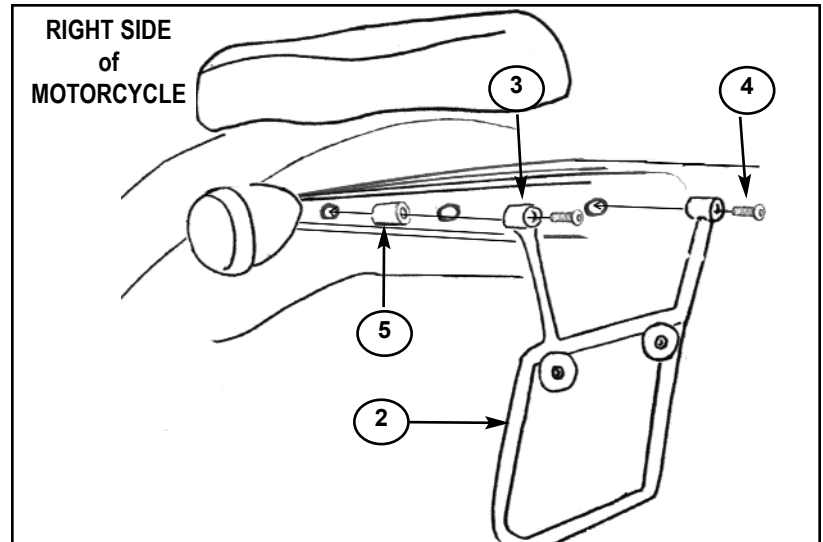
Hex Key Wrench 3/8"

**Bag 646**

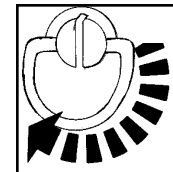
3	Screw Hex, Chrome	3/8-16 x 2.5	2
4	Screw Hex, Chrome	3/8-16 x 2.0	2
5	Bushing, Chrome	.88 Length	2

**INSTALLATION**

- Loosen the front and rear fender mounting screws on both fender rails.
- Remove the loosened screws from one side.
- Position frame bracket, start front screw, 3/8-16 x 2.0.
- Position bushing at rear hole, start 3/8-16 x 2.5 screw through mount bracket and bushing then into fender.
- Repeat on other side.
- Tighten to: Front= 22 ft-lbs, Rear= 29 ft-lbs

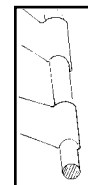

**INSTALLATION OF SADDLE BAG TO FRAME**

Rest the stainless steel clips attached to the outside of the bag to the lower section of the frame. Engage the quarter turn fastener to the frame. Push in and turn clockwise one quarter turn. There will be a slight spring pressure against the fastener, turn until it stops. Grab the side of the bag, wiggle it. The bag should be firmly set. If fastener is loose, repeat installation of bag to frame.


 Turn Fastener  
clockwise one  
quarter turn.

**Saddlebag Care:** Wash with a mild soap or detergent and warm water. Use a soft cloth. To remove tar use naphtha or turpentine.

**Painting:** Lightly sand the surface with 600 grit sandpaper and spray lacquer, urethane or other paint.


 Rest clip on  
lower section  
of frame

**Replacement Parts:** Contact National Cycle, Inc


**WARNING**

Not to exceed 11 lbs (5kg) weight per bag. Do not exceed 80 mph (129 kph) when saddlebags are mounted.

On some motorcycles, additional accessories can reduce a motorcycle's stability and safe operating speed. Never ride a motorcycle that exhibits any unsafe handling characteristics. Remove all accessories and cargo at once. Have your dealer diagnose and solve the problem before remounting your accessories.