



Mount Kit Q105 for installation with SwitchBlade Windshields: 2-UP™, Chopped, Shorty™ or Deflector™

Dealers: If installing the mount kit for a customer please give them this manual. It contains information needed to properly maintain and use this product.

The mount kit will allow you to mount any of the four styles of SwitchBlade windshields to the motorcycle this kit is installed on. Contact your dealer or National Cycle for complete information for all four SwitchBlade Windshields: 2-Up™, Shorty™, Chopped™ and Deflector™ *All Patents Pending*

Attention



Special notes and cautionary measures which can prevent damage to the accessory or motorcycle.

Note:



Tips for facilitation of operation, control and adjustment, as well as maintenance work.

Parts Lis	t		
INDEX	DESCRIPTION		QTY.
1	37-379105-000	Mounting Cup, Chrome	2
BAG 522			
2	34-340501-000	Nut, Upper, QS4, Polished	2
3	34-340502-000	Nut, Lower, QS4, Polished	2
4	34-340510-000	Spool, Upper, QS4, Assembled	1 2
5	34-340512-000	Spool, Lower, QS4, Plain	2
6	49-490414-000	Washer, Brass	2
BAG 567			
7	37-370182-000	Clamp Strap, QS4	4
8	37-370160-TL0	Spider, QS4 w/ Thread Locker	2

Preparation



Proper tightening of this assembly is critical. Use a Torque Wrench!

Follow this procedure! Correct assembly of this kit will provide years of reliable service.

Position the motorcycle securely on its stand or a work stand. Cover the front fender and fuel tank with a suitable cloth to avoid scratches from dropped tools.



- 1, Hex Key Wrench, 4mm
- 1, Torque Wrench that accurately measures 75inch pounds. (6.25ft/lbs) (8.6 Nm)

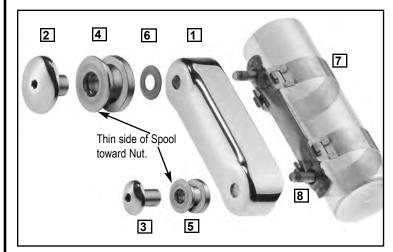


Figure 1.

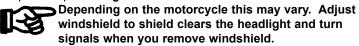
Page 1 of 2 10-112205-000 04/04

INSTALLATION ATTACH THE SPIDER TO THE FORK

- 1. Place two Clamp Straps (7) on the fork tube.
- 2. Hook the Spider (8) to the lower Clamp Strap. Figure 2.
- 3. Install the upper Clamp Strap.
- **4.** Position the Mounting Cup (1) onto the Spider Bracket so the studs protrude from the holes in the Mounting Cup. *Figure 1, page 1.*
- 5. Place a Brass Washer (6) onto the top stud. Figure 1.
- **6.** Push the large Upper Nut (2) into the large Upper Spool (4) so the thin side of the spool is near the head of the Upper Nut. *Figure 1*.
- 7. Start the Upper Nut/Spool onto the upper stud. (4mm Hex Key)
- **8.** Assemble the Lower Spool (5) and Lower Nut (3) so the thin side of the Spool is near the head of the Lower Nut.
- 9. Start the Lower Nut/Spool onto the lower stud. (4mm Hex Key)
- 10. Repeat steps 1 through 9 on the other fork.

ALIGN ASSEMBLY

12. Adjust top edge of Mount Cup to be 3/8" (9.5mm) from the upper triple clamp. **See Figure 3.**



13. Adjust both Mounting Cups front to rear so they are in line across the forks.



Check alignment carefully. Turn the fork carefully to the stops. Make sure the gap between the Spools and the fuel tank are the same on both sides.

Misalignment will cause the system to not work properly.



14. Tighten the Nuts to 75 INCH POUNDS (8.6 Nm) (6.25 ft/lbs). **Figure 4. (Torque Wrench, 4mm Hex Wrench.)**

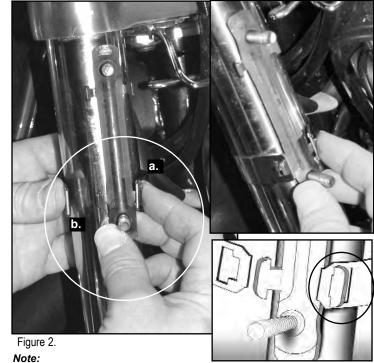


This assembly will not "feel" like tightening a normal nut and bolt. Tightening from 25in/lbs to 75in/lbs will take more than one full turn.

- **15.** Refer to the instructions packaged with the SwitchBlade windshield. Install the shield. Make sure all components line up.
- **16.** Cycle the shield through the mount and dismount 5 times.
- **17.** Retighten the Nuts to 75 INCH POUNDS (8.6 Nm) (6.25 ft/lbs).



Figure 4.



Engage the inside of the strap to the spider. Be sure spider hook is fully and correctly seated into the slot.

- a. The technique requires you to keep the hook of the spider correctly engaged in the slot. To do this, apply pressure on the inside engaged strap with your index finger while lifting the spider slightly with your middle finger.
- b. Engage strap to hook of spider on outside. Push and stretch with your thumbs, don't let the inside hook/slot become loose.

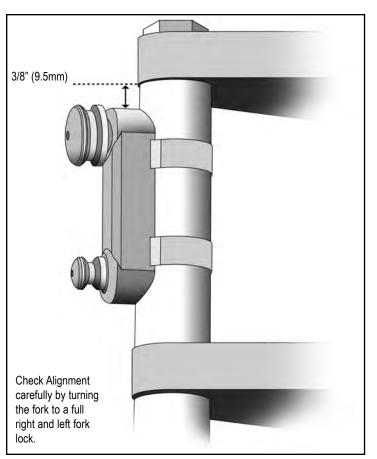


Figure 3.