

### Attention



Special notes and cautionary measures which can prevent damage to the accessory or motorcycle.

### Note:



Tips for facilitation of operation, control and adjustment, as well as maintenance work.

### Parts List

#### Index Description

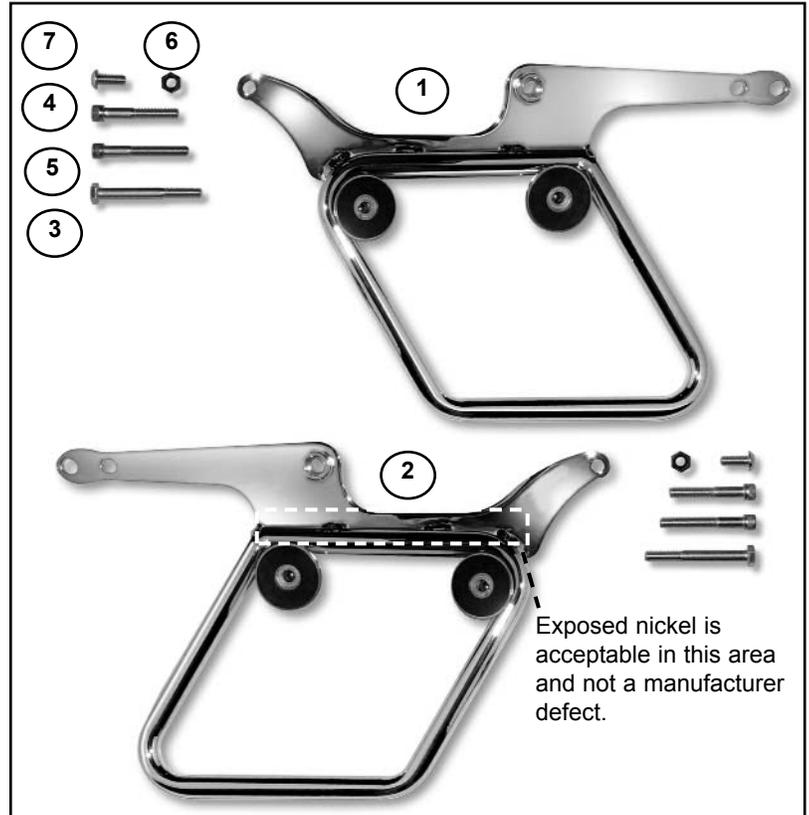
Qty.			
1	34-341411-000	Frame Bracket, Left	1
2	34-341412-000	Frame Bracket, Right	1
<b>Bag 783</b>			
3	50-503822-000	CS Hex, 5/16-18 x 2.75	2
4	51-515516-000	CSHS 5/16-18 x 2	2
5	51-515519-000	CSHS 5/16-18 x 2.25	2
6	42-450300-000	Nut, Hex 5/16-18	2
7	51-516136-000	CS, 5/16 -18 x .75	2

### Tools Needed

Phillips Screwdriver  
 Small Flat Blade or  
 Terminal Removal Tool  
 1/4" Allen Wrench  
 T40 Torx  
 1/2" Wrench



Right and left side of motorcycle are determined while rider is sitting on bike.



### POCKET BACK

N1100 and N1102



### SMOOTH BACK

N1101 and N1103



Kit-SBC405 contains hardware to mount POCKET BACK or SMOOTH BACK Cruiseline Saddlebags. Follow the appropriate instructions as noted within the installation manual.

**PREPARATION OF TURN SIGNALS  
ALL MODELS**

1. Remove tail light (Phillips Screwdriver). **Figure 1**
2. Unplug and detach turn signal and wires (**Flat Head Screw Driver or Terminal Removal Tool**). **Figure 2**
3. Remove turn signal nut from inside the fender (**1/2" wrench**).
4. Remove strut cover (**T40 and 1/2" Wrench**). **Figure 3**
5. Remove turn signal bolt from cover (**5/8" Deep Well Socket**). **Figure 4**



Figure 1

Use terminal removal tool or flat blade screwdriver and carefully remove wires.

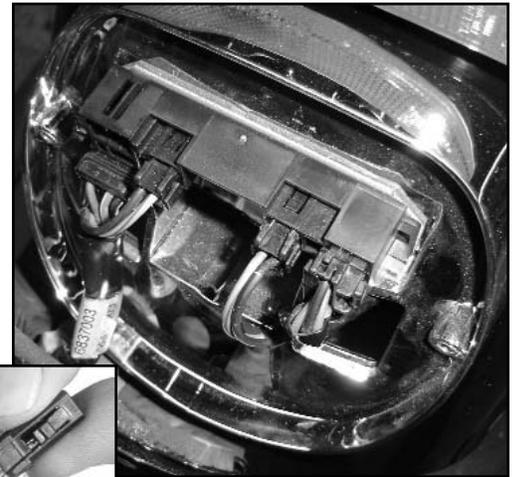
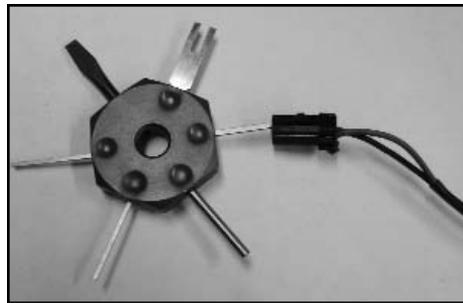


Figure 2

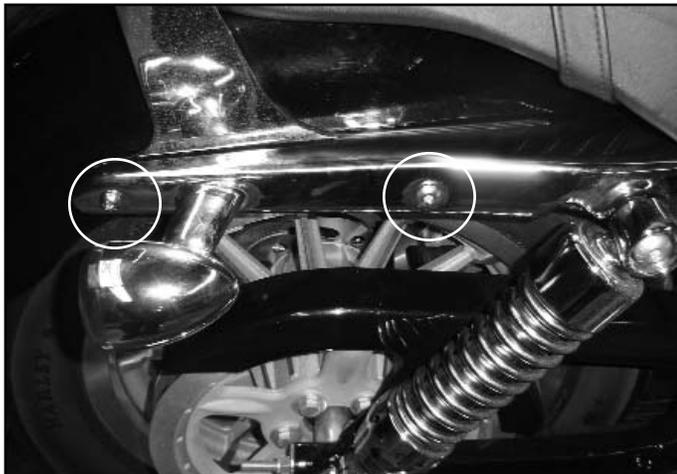


Figure 3

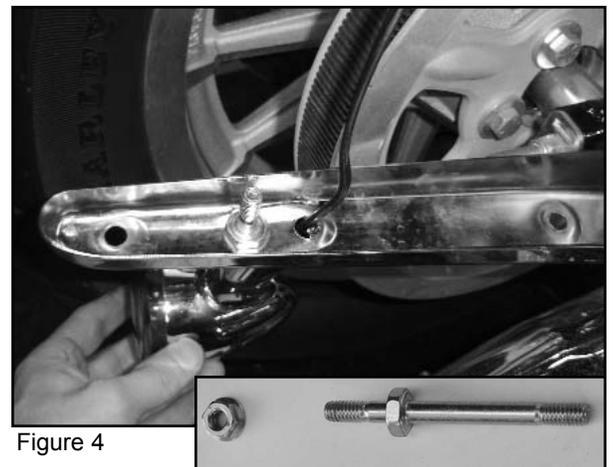


Figure 4

## INSTALLATION OF SADDLEBAG FRAME ALL MODELS

6. Install frame and strut cover. Use the two existing washers from the stock torx bolts removed earlier in step four and supplied Nuts and Bolts from Bag 783 as instructed below and shown in **figure 6**.

**Front mount point**, use the supplied 2" Bolt and two existing washers, one placed between the bolt head and mount frame and the other between the frame and the strut. Secure with supplied Nut. (**1/4" allen Wrench and 1/2" Wrench**).

**Rear mount point**, use supplied 2 1/4" Bolt and existing backing plate (**1/4" allen Wrench**).

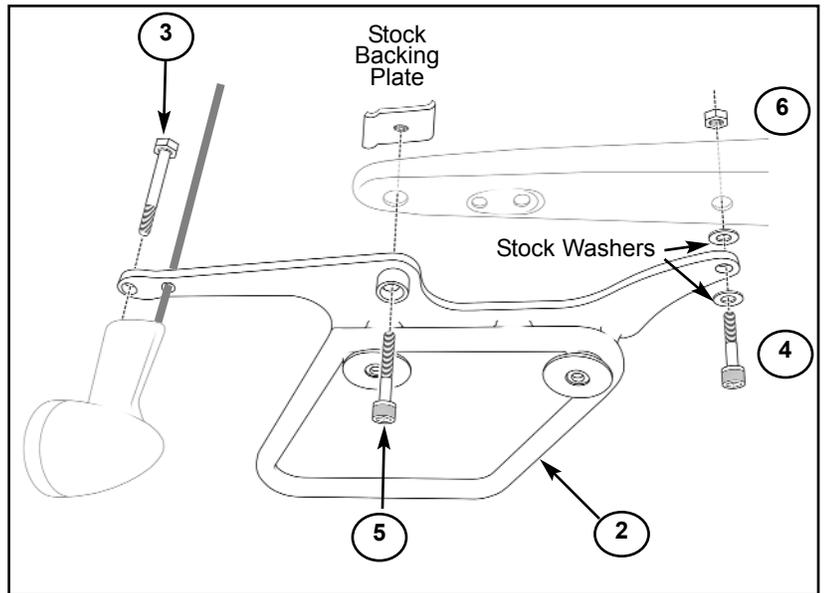


Figure 6

### Follow Steps 7-10 To Mount Pocket Back Saddlebags.

7. Reinstall turn signal using supplied 2 3/4" bolt and re-attach wire connector (**1/2" Wrench. Figure 7**

8. Repeat for opposite side of motorcycle.

9. Feed wires under fender and back to tail light receptacle. Connect turn signals and replace lens.

### Tighten all Hardware and Test Turn Signals

10. Tighten all screws to 22 ft-lbs. Test turn signals.

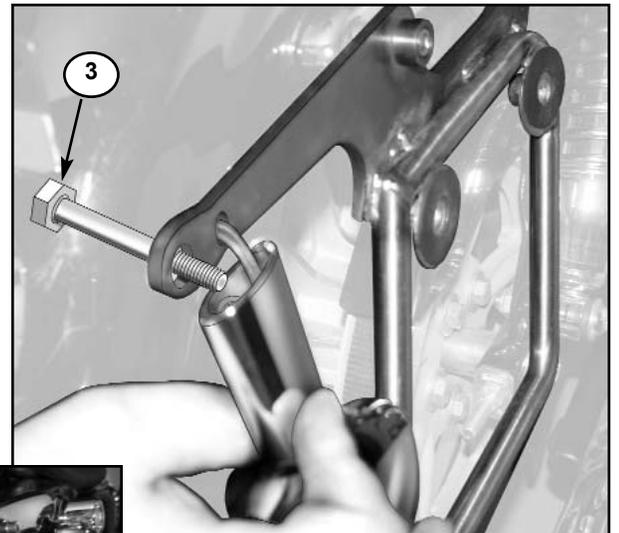


Figure 7



**Follow Steps 11-13 To Mount Smooth Back Saddlebags**

**11.** Remove turn signal stalk from turn signal wire. **Figure 8**

**12.** Use the supplied 3/4" Bolt and attach turn signal from the inside of frame bracket as shown in **figure 9 (T40 Torx)**.

**13.** Feed wires under fender and back to tail light receptacle. Connect turn signals and replace lens.

**Tighten all Hardware and Test Turn Signals**

**14.** Tighten all screws to 22 ft-lbs. Test turn signals.



Figure 8

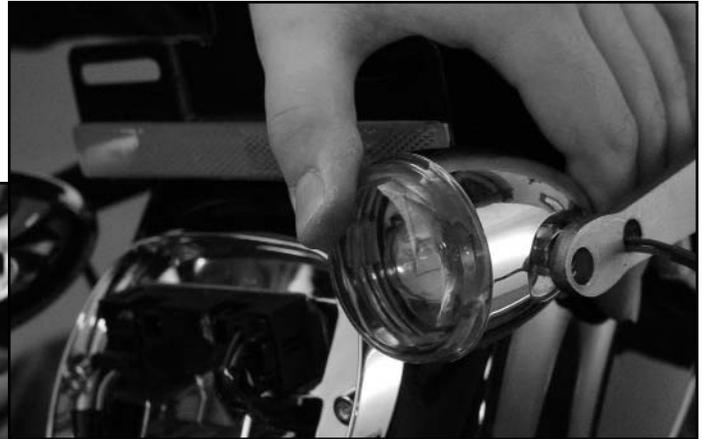
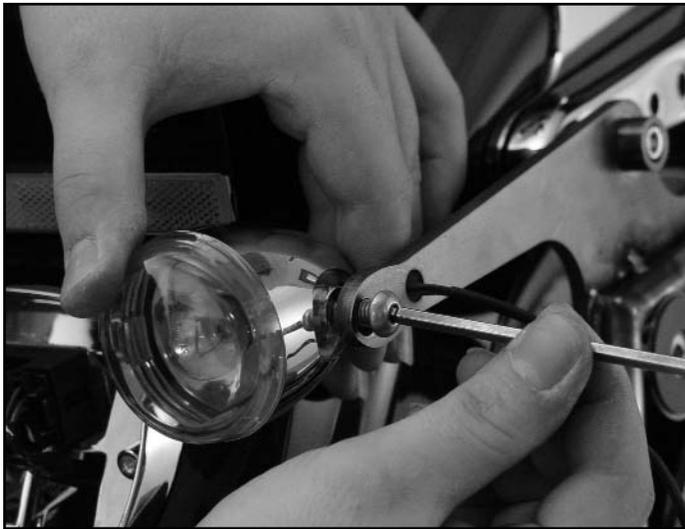


Figure 9

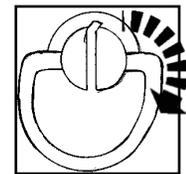
**INSTALLATION OF SADDLE BAG TO FRAME, ALL MODELS**

Rest the stainless steel clips attached to the outside of the bag to the lower section of the frame. Engage the quarter turn fastener to the frame. Push in and turn clockwise one quarter turn. There will be a slight spring pressure against the fastener, turn until it stops. Grab the side of the bag, wiggle it. The bag should be firmly set. If fastener is loose, repeat installation of bag to frame.

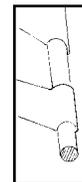
**Saddlebag Care:** Wash with a mild soap or detergent and warm water. Use a soft cloth. To remove tar use naphtha or turpentine.

**Painting:** Lightly sand the surface with 600 grit sandpaper and spray lacquer, urethane or other paint.

**Replacement Parts:** Send inquiry to [info@nationalcycle.com](mailto:info@nationalcycle.com)



Turn Fastener clockwise one quarter turn.



Rest clip on lower section of frame

**! WARNING**

Not to exceed 11 lbs (5kg) weight per bag. Do not exceed 80 mph (129 kph) when saddlebags are mounted.

On some motorcycles, additional accessories can reduce a motorcycle's stability and safe operating speed. Never ride a motorcycle that exhibits any unsafe handling characteristics. Remove all accessories and cargo at once. Have your dealer diagnose and solve the problem before remounting your accessories.