



INSTALLATION INSTRUCTION
Chrome Lower N76603
For installation to VN2000 with
QuickSet 4™ Mount Kit Q302

Dealers: If installing the Chrome Lower Kit for a customer please give them this manual. It contains information needed to properly maintain and use this product.

Attention



Special notes and cautionary measures which can prevent damage to the accessory or motorcycle.

Note:



Tips for facilitation of operation, control and adjustment, as well as maintenance work.

N76603 Chrome Lowers are engineered to install to a National Cycle QuickSet 4 Mount Kit Q302. You must have this Mount Kit (SwitchBlade windshield mount kit) mounted on your motorcycle or have purchased this kit prior to installing the Chrome Lowers.

When mounting the chrome lowers re-use all hardware from your QuickSet 4 Mount Kit.

Proper tightening of this assembly is critical. Use a Torque Wrench! Follow this procedure! Correct assembly of this kit will provide years of reliable service.

Parts List for N76602

INDEX	DESCRIPTION	QTY.
1	30-307664-000	1
2	30-307665-000	1
3	51-516422-000	2

PREPARATION

1. Locate the Installation Manual 10-112208-000 from the QuickSet 4 Mount Kit. If you no longer have this manual go to: www.nationalcycle.com/support.html to locate the manual.

2. Position the motorcycle securely on its stand or a work stand.

3. Cover the front fender and fuel tank with a suitable cloth to avoid scratches from dropped tools.

4. If you have a QuickSet 4 Mount Kit on the motorcycle, remove the Kit (**5mm Hex Key**).

5. Remove the small Lower Spool from the Mount Bracket (**4mm Hex Key**). **Figure 1**

All Hardware will be re-used except for the M8-1.25 x 16 Screws. They are replaced with item 3 above.

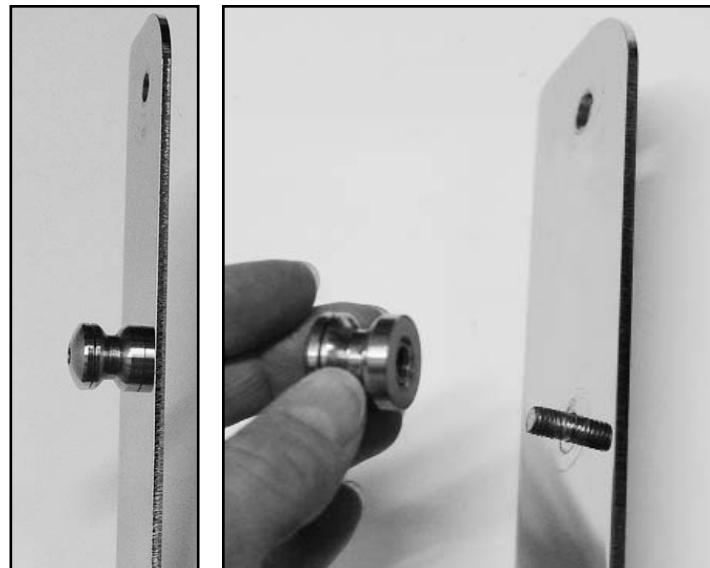
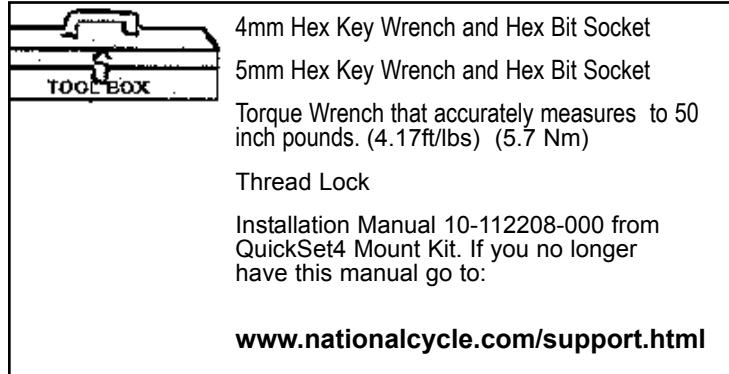


Figure 1

INSTALLATION of N76603

1. Push the large Upper Cap Bushing into the large Upper Spool so the **thick side** of the spool is near the head of the Upper Cap Bushing. **Figure 2**

2. Repeat for the Lower Spool. **Figure 3**

3. Select the right side Chrome Lower and right side Mount Bracket.

4. Apply Thread Lock to stud on Mount Bracket. Assemble the Chrome Lower To the Mount Bracket with Small Spool assembly. **Figure 4**

5. Install the right side Chrome Lower assembly to the right side of the motorcycle. Start the M8-40 Screw from Kit Q302 through the Upper Spool assembly, the Chrome Lower Bracket assembly, Bushing and then into the upper hole in fork (**5mm Hex Key**). **Figure 5**

6. Install a M8 x 20 Screw from this kit into lower hole with bushing between Chrome Lower assembly and motorcycle. (**5mm Hex Key**). **Figure 5**

7. Repeat steps 1 through 6 on left fork.

8. Tighten the M8 Screws to 15 ft/lbs (21Nm). Tighten the Small Lower Spool to 50 INCH POUNDS (5.7 Nm) (4.17ft/lbs) (Torque Wrench).



Figure 2

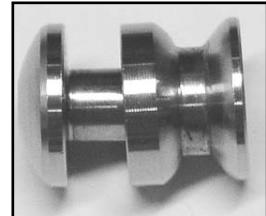


Figure 3

*Thick Side of Spool
is near the head of
the Cap Bushing.*

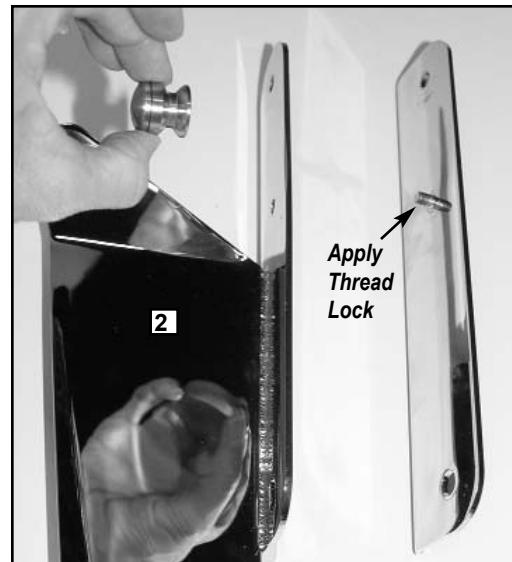


Figure 4

Mount Bracket



MAINTENANCE

The high quality chrome finish of your National Cycle Chrome Lower can be maintained with any quality chrome cleaner and / or polish applied with a soft cloth.

Check hardware for tightness regularly. Never ride with loose mounting hardware. Check to be sure your Chrome Lowers do not contact any part of the motorcycle at a full turn left and right. Correct any problem before using the motorcycle.

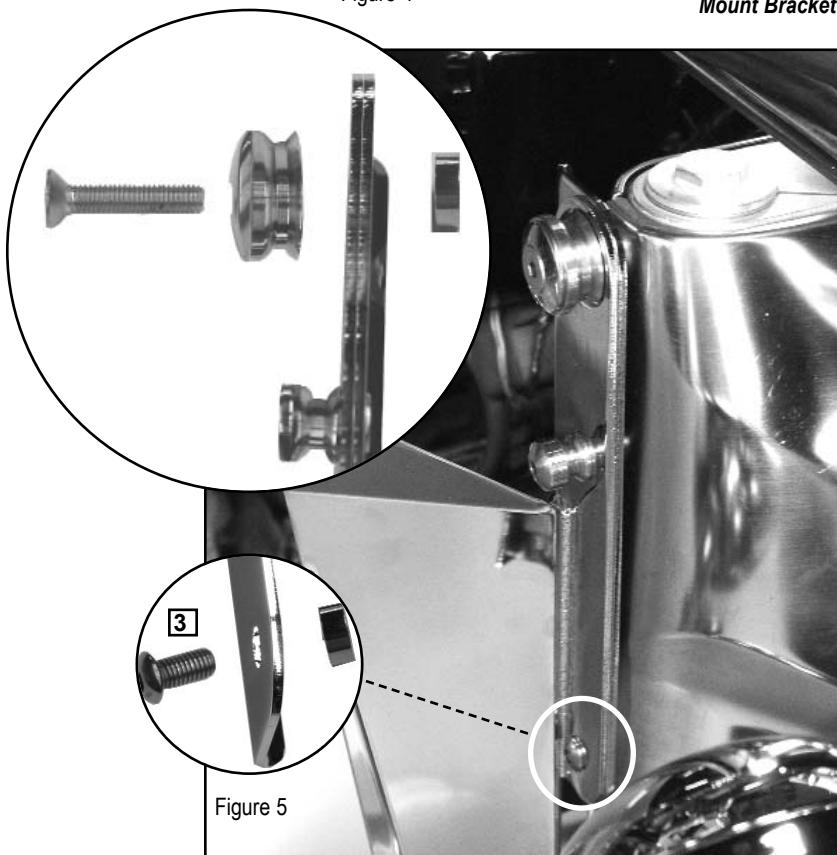


Figure 5